1. Assemble motor (BAG, 550 series, 775 series, AM9015) to correct plate (all 4 provided in base kit) using provided screws (M3 or M4).
2. Assemble coupler onto motor shaft using coupler for motor shaft type (tightest one that fits) and Align the grooves in the coupler.
3. Be sure to leave a slight gap between the coupler and plate and tighten the set screw (loctite recommended).
4. Assemble motor plate to input housing using provided 8-32 screws.