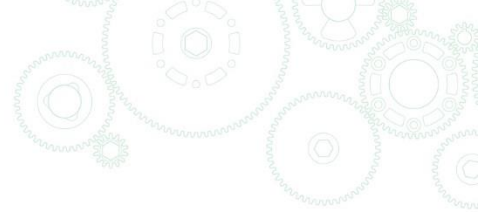


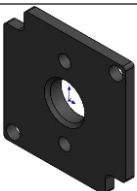
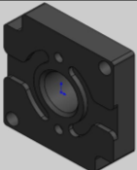
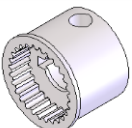
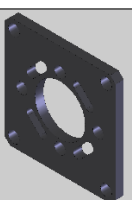







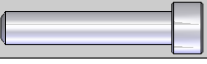


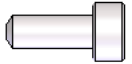

VersaPlanetary User Guide

Base VersaPlanetary 1:1

Picture	Name	QTY	Kit
	CIM Motor Output Shaft in VersaPlanetary Output Housing	1	217-3560
	3/8" Hex Output Shaft in VersaPlanetary Output Housing	1	217-3561
	1/2" Round Output Shaft in VersaPlanetary Output Housing	1	217-3562
	1/2" Hex Output Shaft in VersaPlanetary Output Housing	1	217-3563
	VersaPlanetary Input Housing	1	
	VP RS-550 Motor Mounting Plate	1	
	VP RS-775 Motor Mounting Plate	1	

VersaPlanetary User Guide






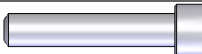


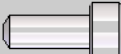
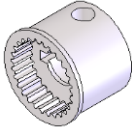




	VP BAG Motor Mounting Plate	1	
	VP AM9015 Motor Mounting Plate	1	
	VP Input Coupler	1	
	VP Motor Plate	1	
	BAG Motor Shaft Coupling	1	
	RS-550 Motor Coupling	1	
	RS-775 Motor Coupling	1	
	AM-9015 Motor Coupling	1	
	FP Motor Plate Spacer	4	
	AM-9015 Plate Spacer	4	
	#8-32 x 1/2" Screw	4	
	#8-32 x 7/8" Screw	4	
	#8-32 x 1-1/4" Screw	2	
	M3 x 8mm Screw	2	
	M4 x 10mm Screw	2	
	#10-32 Set Screw	2	

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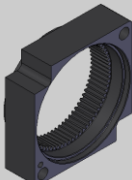

VersaPlanetary Motor Mounting Hardware Kit

217-4649

Picture	Name	QTY
	BAG Motor Shaft Coupling	1
	RS-550 Motor Coupling	1
	RS-775 Motor Coupling	1
	AM-9015 Motor Coupling	1
	#8-32 x 1/2" Screw	2
	#8-32 x 7/8" Screw	2
	#8-32 x 1-1/4" Screw	2
	M3 x 8mm Screw	2
	M4 x 10mm Screw	2
	VP Input Coupler	1
	2mm Short CIM Key	2
	#10-32 Set Screw	2

Ring Gear Add-On Kit

217-2816

Picture	Name	QTY
	Ring Gear	1
	#8-32 x 1-3/4" Screw	2

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3:1 Gear Kit

217-2817

Picture	Name	QTY
	VP 3:1 Carrier Plate	1
	18 Tooth Planet Gear	4
	36 Tooth Sun Gear	1

4:1 Gear Kit

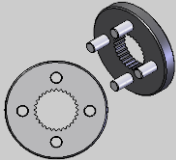
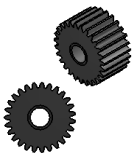

217-2818

Picture	Name	QTY
	VP 4:1 Carrier Plate	1
	24 Tooth Planet Gear	4
	24 Tooth Sun Gear	1

VersaPlanetary User Guide

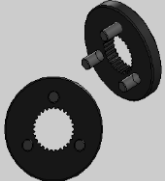
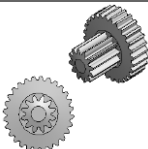
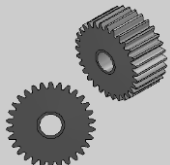
5:1 Gear Kit

217-2819

Picture	Name	QTY
	VP 5:1 Carrier Plate	1
	27 Tooth Planet Gear	4
	18 Tooth Sun Gear	1

7:1 Gear Kit

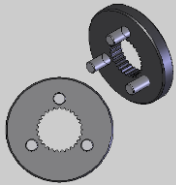

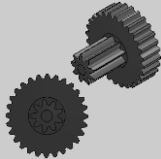
217-3102

Picture	Name	QTY
	VP 7:1 Carrier Plate	1
	12 Tooth Planet Gear	3
	30 Tooth Sun Gear	1

VersaPlanetary User Guide

9:1 Gear Kit

217-3106

Picture	Name	QTY
	VP 9:1 Carrier Plate	1
	31 Tooth Planet Gear	3
	9 Tooth Sun Gear	1

10:1 Gear Kit

217-2820

Picture	Name	QTY
	VP 10:1 Carrier Plate	1
	32 Tooth Planet Gear	3
	8 Tooth Sun Gear	1

VersaPlanetary User Guide

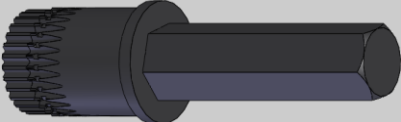
CIM Motor Output Shaft Kit

217-2893

Picture	Name	QTY
	CIM Motor Output Shaft	1

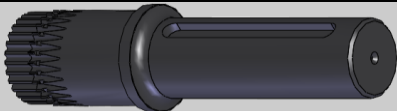
3/8" Hex Output Shaft Kit

217-2894

Picture	Name	QTY
	CIM Motor Output Shaft	1

1/2" Round Output Shaft Kit

217-2895

Picture	Name	QTY
	CIM Motor Output Shaft	1

1/2" Hex Output Shaft Kit

217-2897

Picture	Name	QTY
	CIM Motor Output Shaft	1

VersaPlanetary User Guide

VersaPlanetary Single Stage Exploded View



VersaPlanetary User Guide



VersaPlanetary Assembly

You will need:

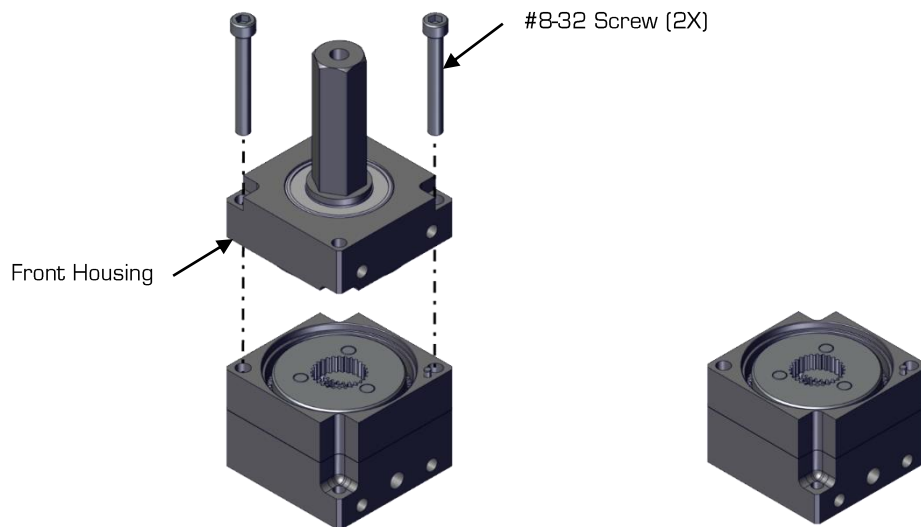
- 9/64" Hex Key
- Base VersaPlanetary 1:1 (P/N 217-3560, 217-3561, 217-3562, 217-3563)
- VersaPlanetary Ring Gear Add-on Kit (P/N 217-2816)
- VersaPlanetary Gear Kit (P/N 217-2817, 217-2818, 217-2819, 217-3102, 217-3106, 217-2820)

VersaPlanetary User Guide

VersaPlanetary Multiple Stage Assembly

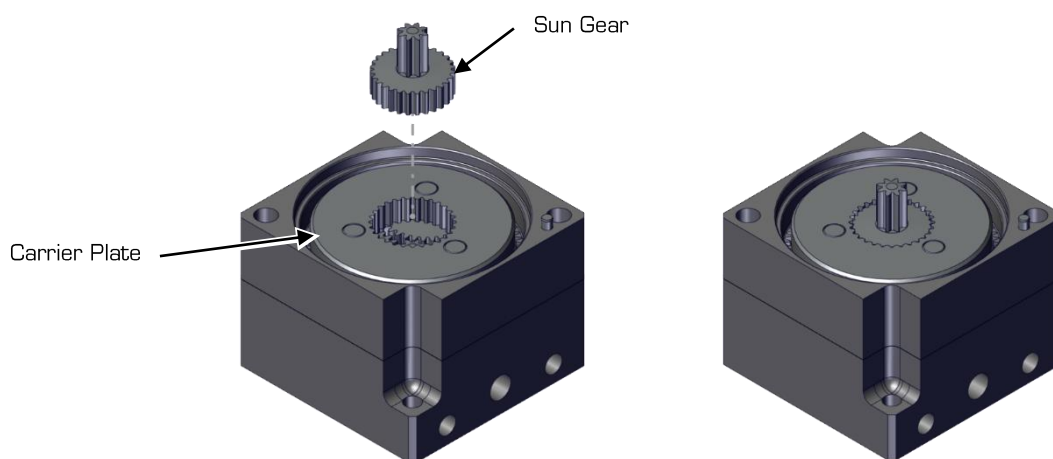
You will need:

- 9/64" Hex Key
- VersaPlanetary Ring Gear Add-on Kit (P/N 217-2816)
- VersaPlanetary Gear Kit (P/N 217-2817, 217-2818, 217-2819, 217-3102, 217-3106, 217-2820)



Step 1:

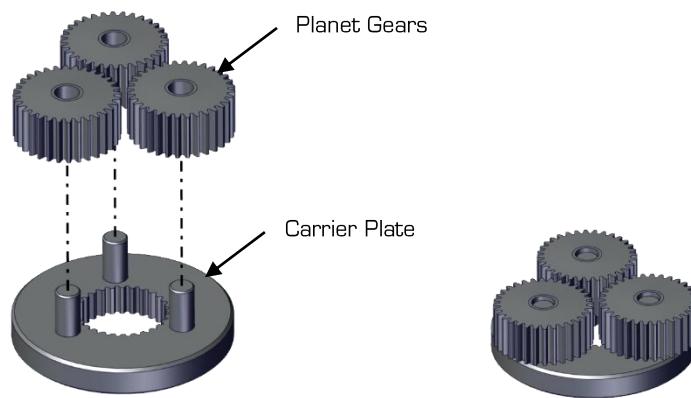
Remove (2X) #8-32 Screws from the VersaPlanetary Front Housing. Set aside the Front Housing.



Step 2:

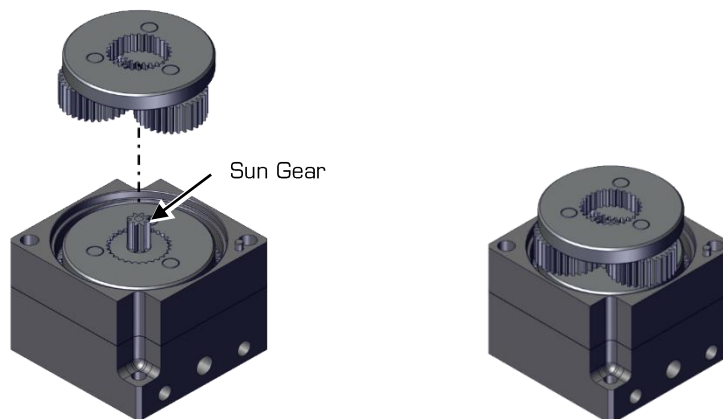
Insert the Sun Gear (included with the user selected Gear Kit) into the Carrier Plate.

VersaPlanetary User Guide



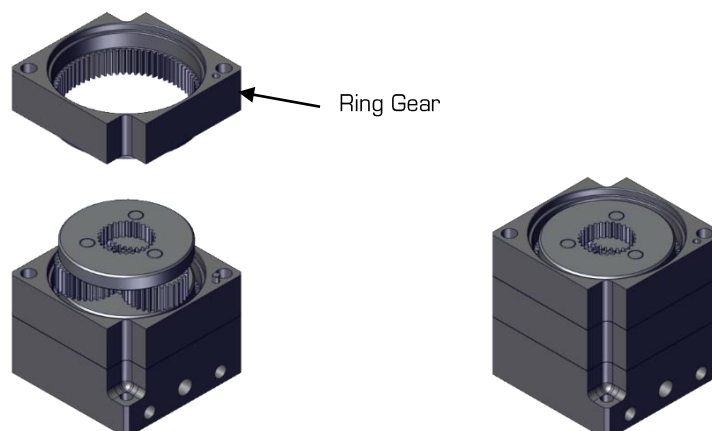
Step 3:

Slide all included Planet Gears onto the Carrier Plate (included with the user selected Gear Kit) as shown.



Step 4:

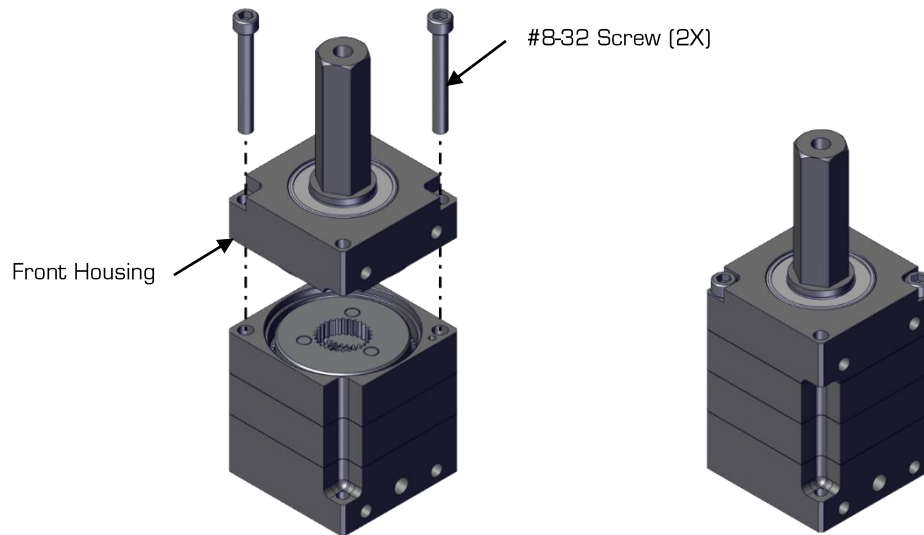
Slide the assembly from Step 3 onto the Sun Gear as shown.



Step 5:

Slide the Ring Gear (included with the VersaPlanetary Ring Gear Add-on Kit) onto the assembly as shown.

VersaPlanetary User Guide



Step 6:

For a 3 Stage VersaPlanetary, repeat Steps 4 & 5. Otherwise, use (2X) #8-32 Screws to mount the Front Housing as shown.

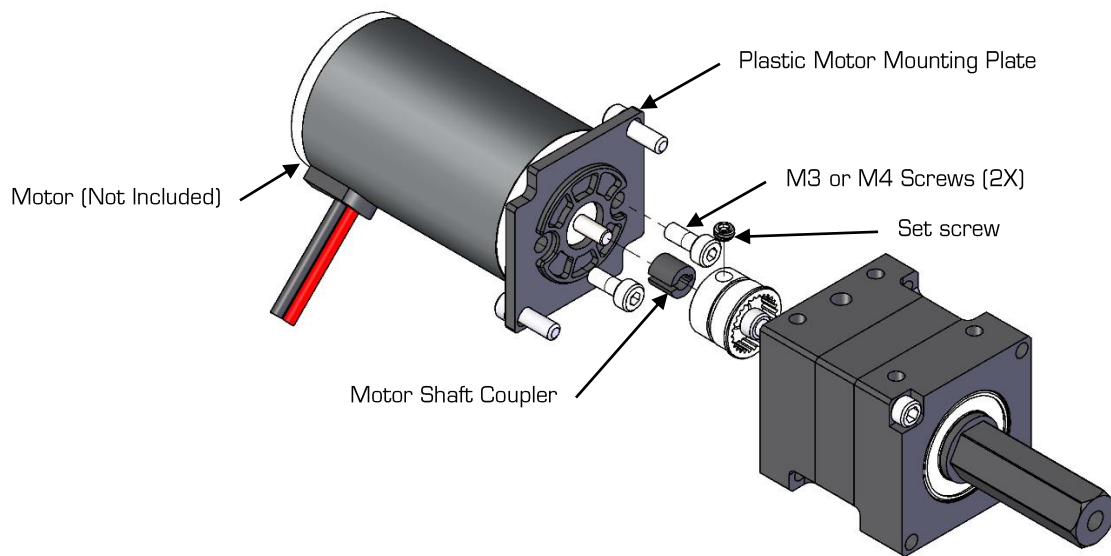
Note: A liberal application of white lithium grease is required on all gears.

#8-32 Screw length can be determined from the following chart:

# of Stages	Screw Length
1	#8-32 x 1-1/4"
2	#8-32 x 1-3/4"
3	#8-32 x 2-1/4"

VersaPlanetary User Guide

VersaPlanetary Motor Mounting



Step 1:

Attach motor (BAG, RS-550, RS-775, or AM-9015) to its appropriate mounting plate using the provided M3 or M4 screws.

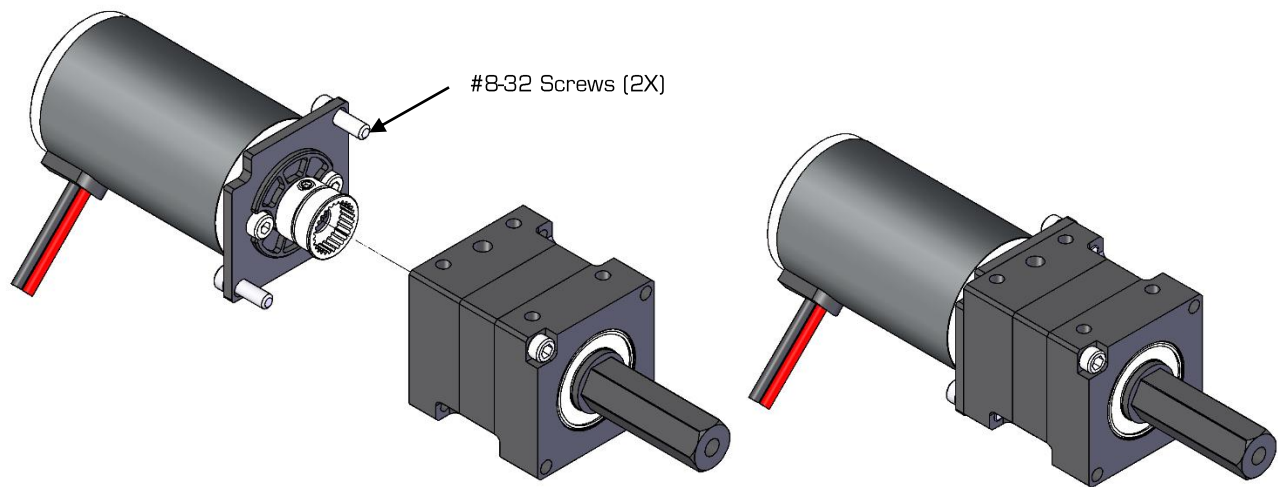


Step 2:

Slide coupler onto motor shaft using the appropriate motor coupler type. Use the tightest coupler that fits on the motor shaft. Align the coupler groove with the input coupler groove. Apply thread locker and tighten the set screw.

Be sure to leave a small gap between the input coupler and the plastic mounting plate.

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Step 3:

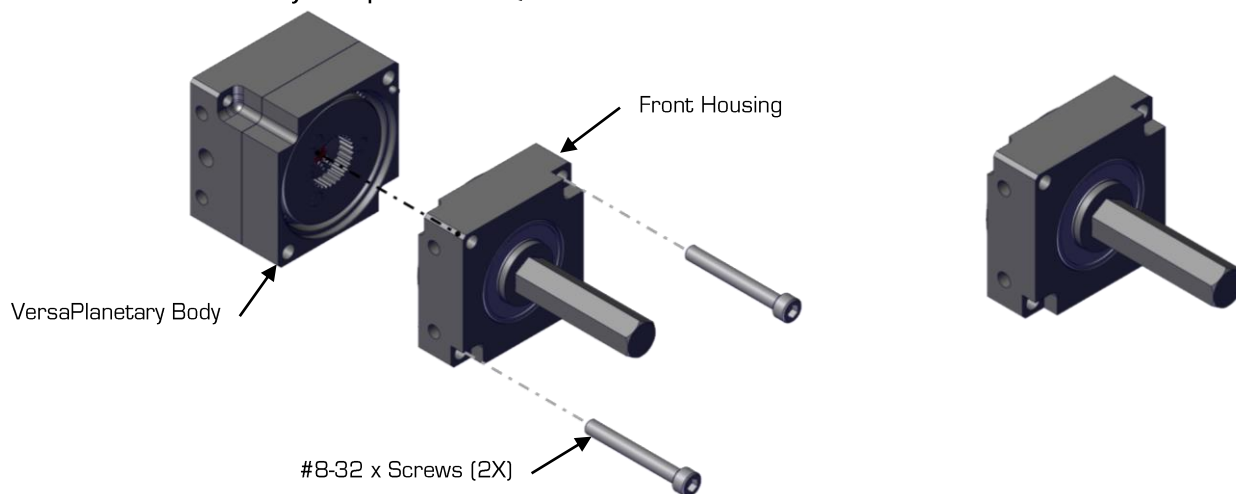
Attach the motor assembly to the VersaPlanetary using the provided #8-32 screws

VersaPlanetary User Guide

VersaPlanetary Shaft Change

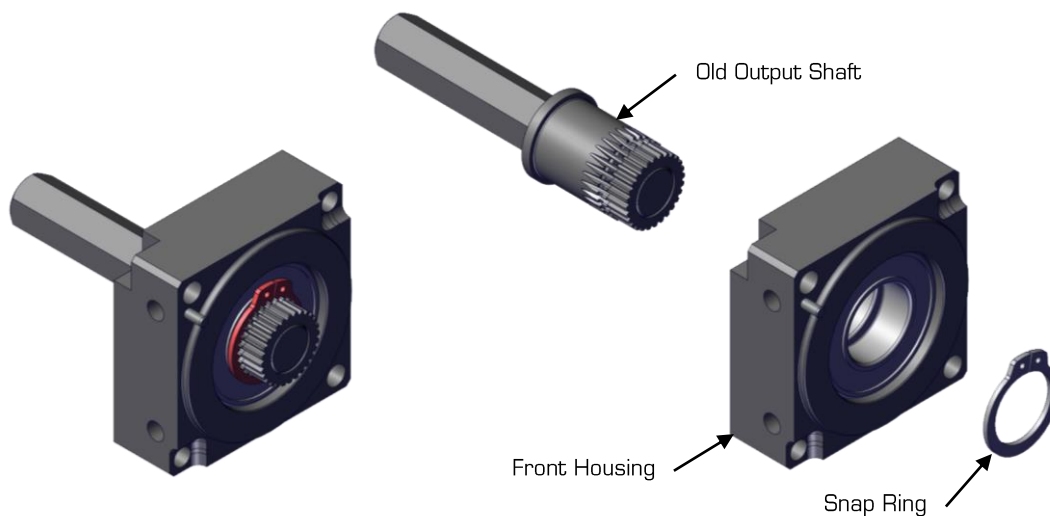
You will need:

- Snap Ring Pliers with tips smaller than .055"
- 9/64" Hex Key
- VersaPlanetary Output Shaft (P/N 217-2893, 217-2894, 217-2895, 217-2897)



Step 1:

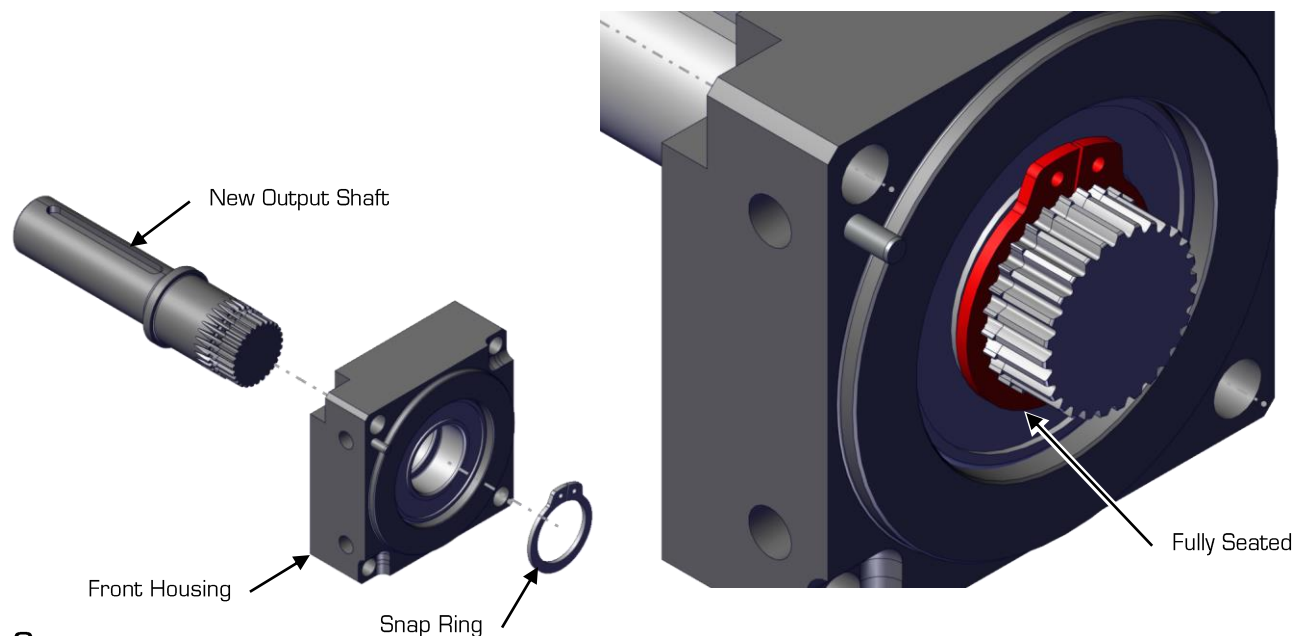
Remove (2X) #8-32 screws from the Front Housing and set the VersaPlanetary body aside



Step 2:

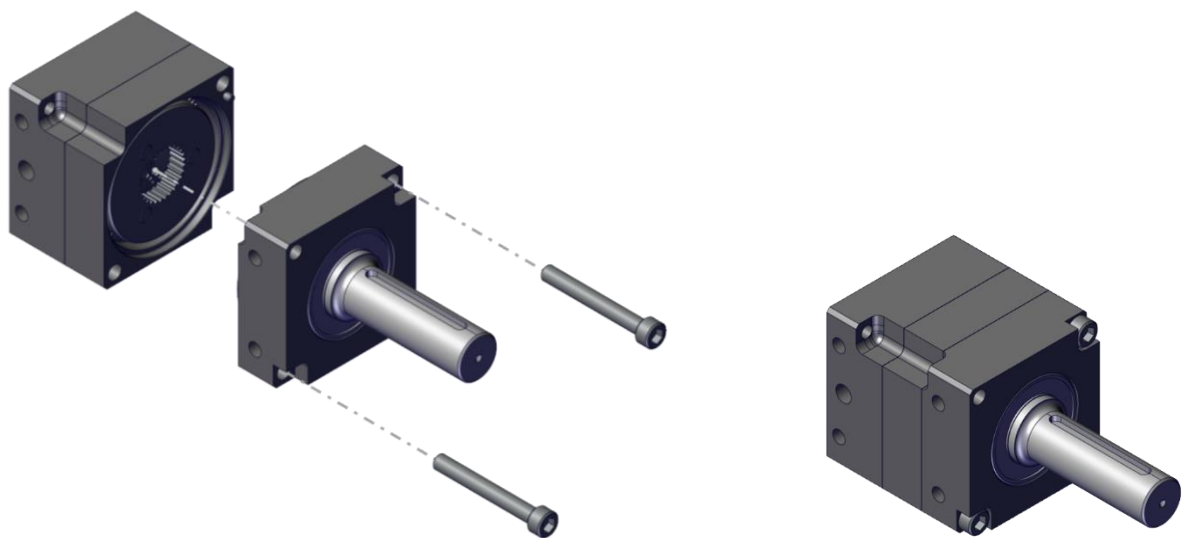
Use Snap Ring Pliers to remove the Snap Ring. Set aside the Old Output Shaft. Take care not to let the bearings slide out of the Front Housing.

VersaPlanetary User Guide



Step 3:

Insert new Output Shaft and install Snap Ring using Snap Ring Pliers. Ensure that the Snap Ring is fully seated in the Snap Ring Groove.



Step 4:

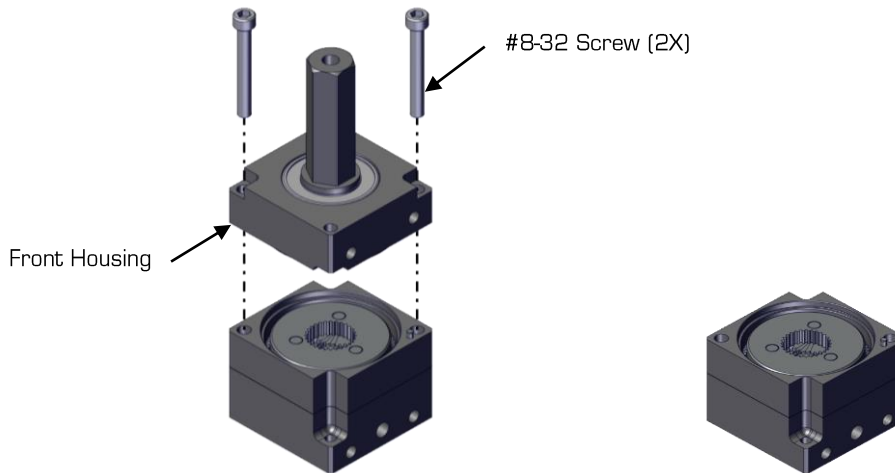
Mount the Front Housing to the VersaPlanetary Body using the (2X) 8-32 Screws removed in Step 1.

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VersaPlanetary Gear Change

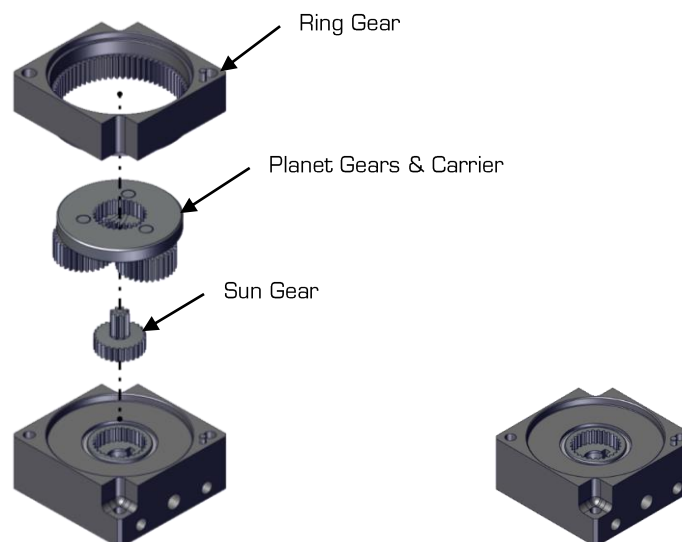
You will need:

- 9/64" Hex Key
- VersaPlanetary Gear Kit (P/N 217-2817, 217-2818, 217-2819, 217-3102, 217-3106, 217-2820)



Step 1:

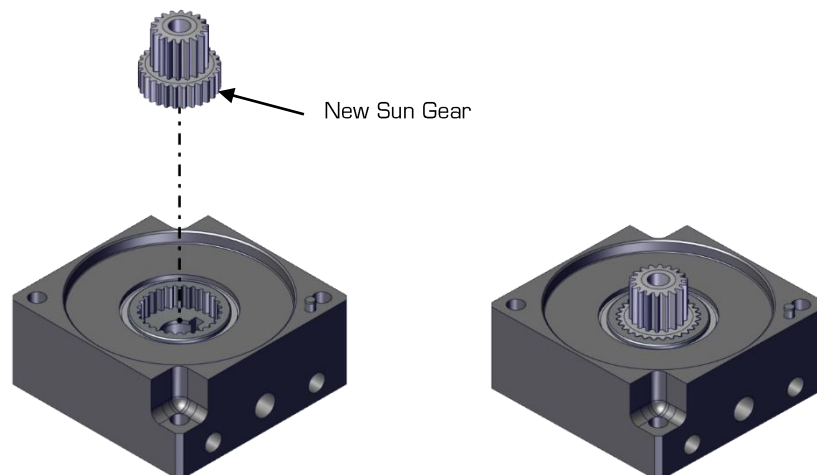
Remove (2X) 8-32 Screws and the Front Housing.



Step 2:

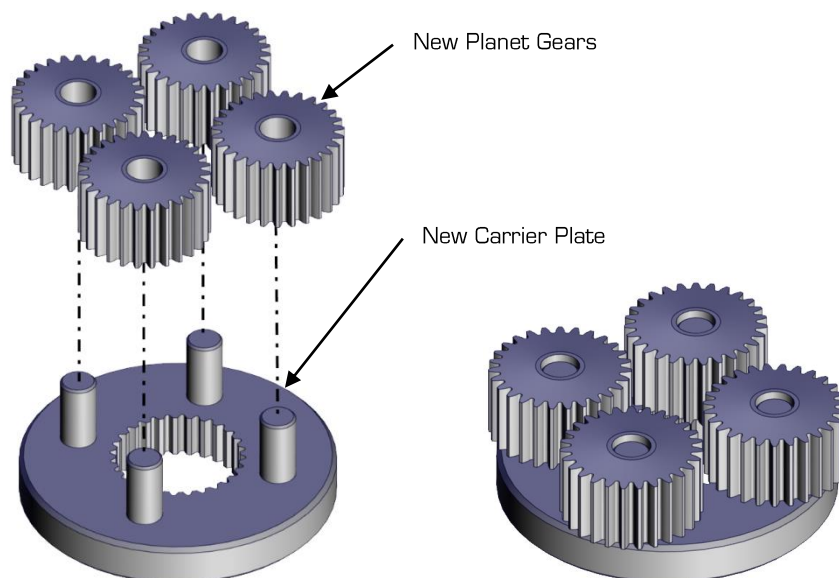
Remove the old Ring Gear, Carrier Plate, Planet Gears and the Sun Gear.

VersaPlanetary User Guide



Step 3:

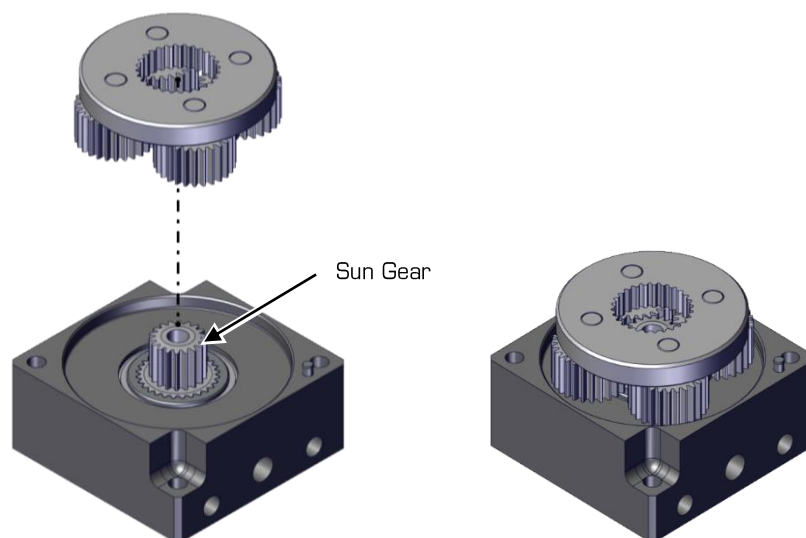
Insert the new Sun Gear into the Carrier Plate as shown



Step 4:

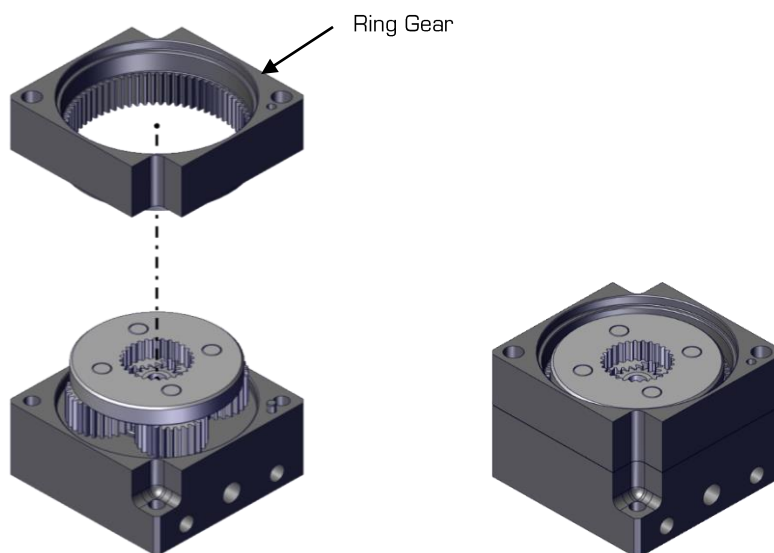
Slide the New Planet Gears onto the New Carrier Plate.

VersaPlanetary User Guide



Step 5:

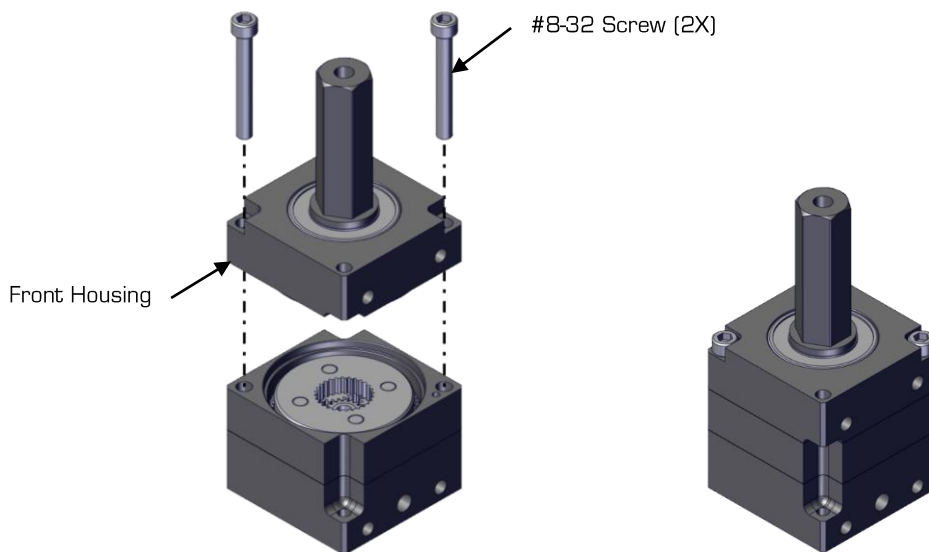
Slide the assembly from Step 4 onto the Sun Gear as shown.



Step 6:

Slide the Ring Gear onto the assembly as shown

VersaPlanetary User Guide

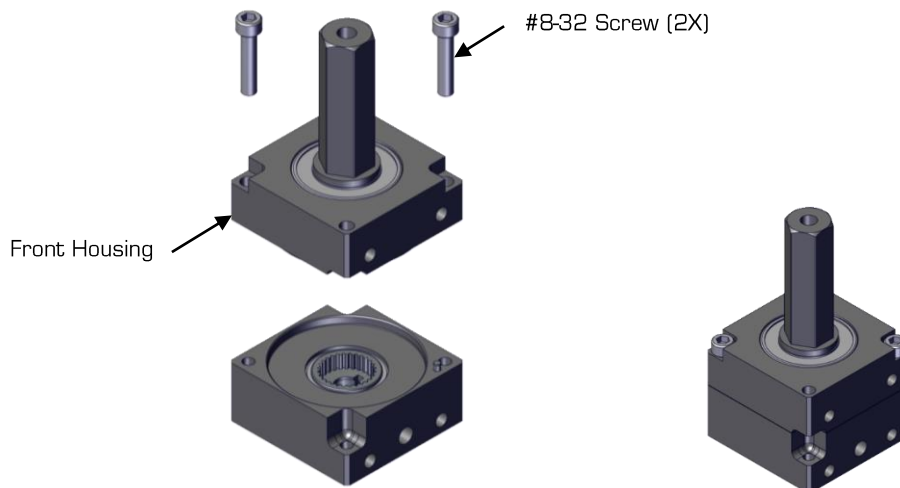


Step 7:

Use (2X) #8-32 Screws to mount the Front Housing as shown.

Note: A liberal application of white lithium grease is required on all gears.

VersaPlanetary Direct Drive

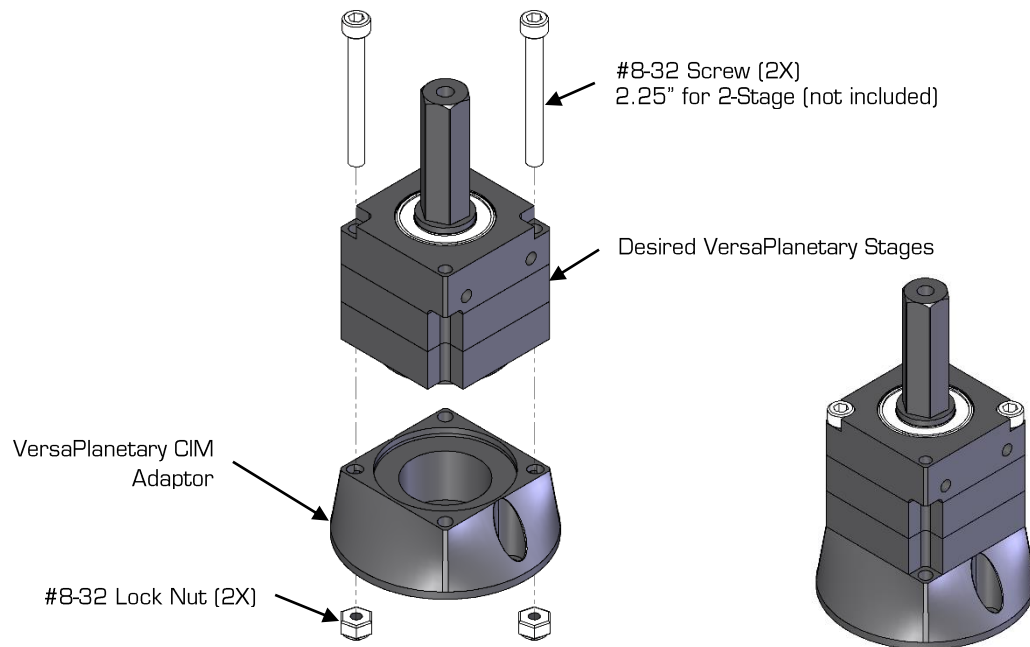


Step 1:

Use (2X) #8-32 Screws to mount the Front Housing as shown.

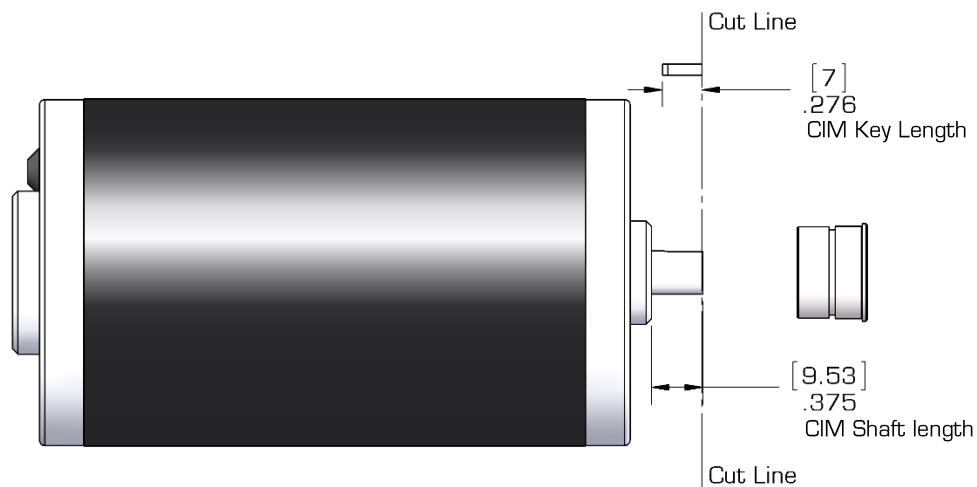
VersaPlanetary User Guide

VersaPlanetary CIM Adaptor Instructions



Step 1:

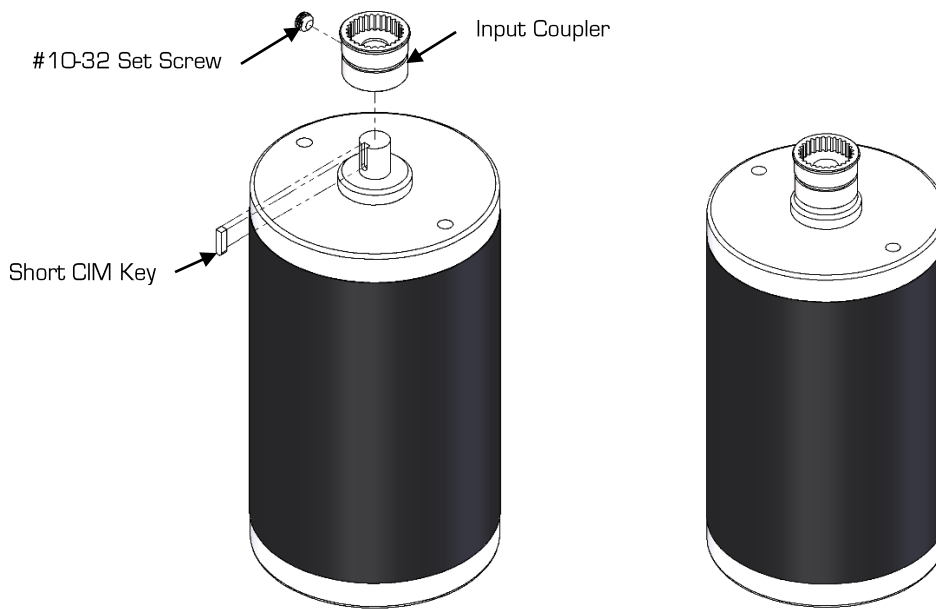
Attach VersaPlanetary CIM Adaptor to desired VersaPlanetary Gearbox Stages



Step 2:

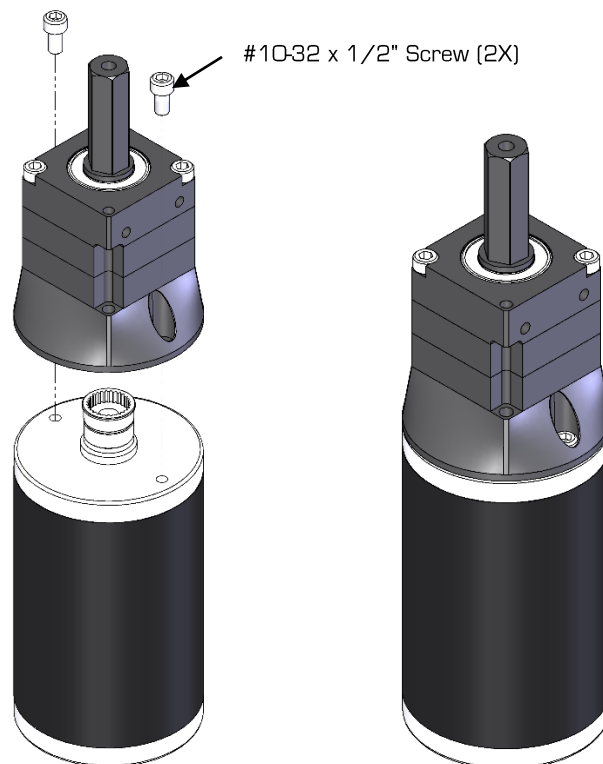
Cut the CIM Shaft and the CIM Key to the lengths shown.

VersaPlanetary User Guide



Step 3:

Insert short CIM Key into keyway. Slide on Input Coupler and tighten the Set Screw



Step 4:

Attach VersaPlanetary CIM Adapter and desired VersaPlanetary stages to Modified CIM

VersaPlanetary Load Ratings Guide

Introduction

The ratings in this guide are based on actual test data conducted by VEX Robotics on the final product versions of the VersaPlanetary gear box. All load ratings are based on a Safety Factor (SF) of 1.2 to accommodate manufacturing tolerance differences.

How to Use the Rating Tables

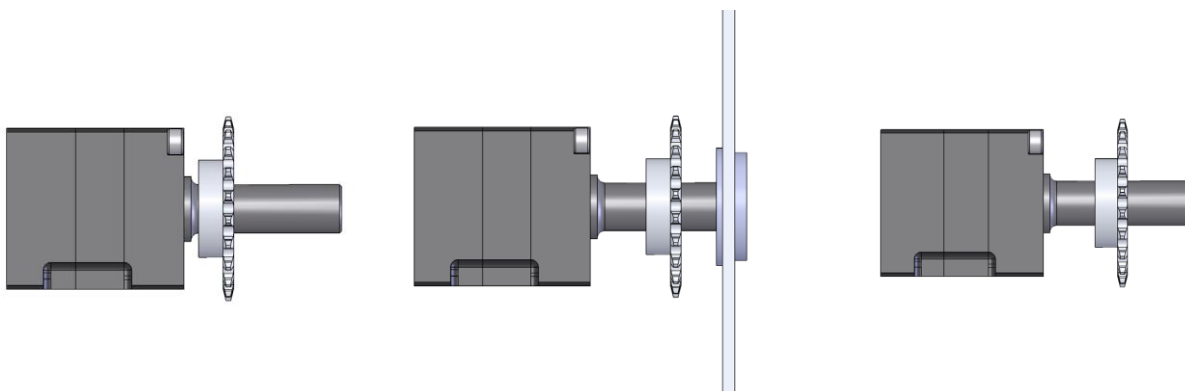
There are two types of rating tables in this guide:

- (1) Simple-Load Ratings
 - a. Conservative ratings based on a simplified loading case using just torsion
- (2) Combined-Load Ratings
 - a. Load ratings that take bending loads into account as well as torsion

It is recommended to mount the VersaPlanetary gearboxes such that “Simple Load Ratings” may be used.

Important Note:

The “Simple Load Ratings” tables assume that the output of the shaft has minimal overhung loading (i.e. the sprocket is mounted close to the base of the shaft, or the tip of the shaft is supported). See below examples.



Sprocket close to transmission

Use Simple Load Ratings

Sprocket tip supported

Use Simple Load Ratings

Sprocket NOT close to transmission
and sprocket tip is unsupported

Use Combined Load Ratings

VersaPlanetary User Guide

The “Simple Load Ratings” tables use a red/green rating system. If the motor/gear ratio/output shaft combination selected is highlighted green, then it is within the maximum gear ratio recommendations. If the motor/gear ratio/output shaft combination is highlighted red, then the maximum motor torque will be capable of damaging the gearbox (with a significant enough load on the output shaft) and should be used with caution.

Final gear ratio is indicated in the colored cells.

Example: User wants to use a Mini CIM motor with a 2 stage gearbox with a 100:1 gear ratio and a 3/8” Hex Shaft. Is this combination recommended?

Using Table 3 (excerpt below), that combination is not recommended as indicated in red.

However, any gear ratio less than 40:1 is recommended.

Motor	Stage 1	Stage 2					
		3:1	4:1	5:1	7:1	9:1	10:1
BAG Motor	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
Mini CIM	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
CIM	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
775pro	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100

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Simple Load Ratings Tables

Table 1 - 2 Stage Max Gear Ratio w/ 1/2" Hex Output Shaft

Motor	Stage 1	Stage 2					
		3:1	4:1	5:1	7:1	9:1	10:1
AM-9015	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
BB RS-550	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
BB RS-775	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
BAG Motor	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
Mini CIM	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
CIM	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
775pro	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100

Table 2 - 2 Stage Max Gear Ratio w/ 1/2" Round Output Shaft

Motor	Stage 1	Stage 2					
		3:1	4:1	5:1	7:1	9:1	10:1
AM-9015	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
BB RS-550	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
BB RS-775	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
BAG Motor	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
Mini CIM	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
CIM	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
775pro	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100

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Table 3 - 2 Stage Max Gear Ratio w/ 3/8" Hex Output Shaft

Motor	Stage 1	Stage 2					
		3:1	4:1	5:1	7:1	9:1	10:1
AM-9015	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
BB RS-550	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
BB RS-775	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
BAG Motor	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
Mini CIM	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
CIM	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
775pro	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100

Table 4 - 2 Stage Max Gear Ratio w/ CIM Motor Output Shaft

Motor	Stage 1	Stage 2					
		3:1	4:1	5:1	7:1	9:1	10:1
AM-9015	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
BB RS-550	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
BB RS-775	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
BAG Motor	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
Mini CIM	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
CIM	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100
775pro	3:1	9	12	15	21	27	30
	4:1	12	16	20	28	36	40
	5:1	15	20	25	35	45	50
	7:1	21	28	35	49	63	70
	9:1	27	36	45	63	81	90
	10:1	30	40	50	70	90	100

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Table 5 – 3 Stage Max Gear Ratio w/1/2" Hex Output Shaft

Motor	Stage 1 & 2	Stage 3					
		3:1	4:1	5:1	7:1	9:1	10:1
AM-9015	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000
BB RS-550	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000
BB RS-775	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000
BAG Motor	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000

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Table 5 – 3 Stage Max Gear Ratio w/1/2" Hex Output Shaft (Continued)

Motor	Stage 1 & 2	Stage 3					
		3:1	4:1	5:1	7:1	9:1	10:1
Mini CIM	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000
CIM	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000

Motor	Stage 1 & 2	Stage 3					
		3:1	4:1	5:1	7:1	9:1	10:1
775pro	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000

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Table 6 – 3 Stage Max Gear Ratio w/1/2" Round Output Shaft

Motor	Stage 1 & 2	Stage 3					
		3:1	4:1	5:1	7:1	9:1	10:1
AM-9015	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000
BB RS-550	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000
BB RS-775	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000
BAG Motor	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000

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Table 6 – 3 Stage Max Gear Ratio w/1/2" Round Output Shaft (Continued)

Motor	Stage 1 & 2	Stage 3					
		3:1	4:1	5:1	7:1	9:1	10:1
Mini CIM	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000
CIM	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000

Motor	Stage 1 & 2	Stage 3					
		3:1	4:1	5:1	7:1	9:1	10:1
775pro	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000

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Table 7 – 3 Stage Max Gear Ratio w/3/8" Hex Output Shaft

Motor	Stage 1 & 2	Stage 3					
		3:1	4:1	5:1	7:1	9:1	10:1
AM-9015	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000
BB RS-550	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000
BB RS-775	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
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	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000
BAG Motor	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000

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Table 7 – 3 Stage Max Gear Ratio w/3/8" Hex Output Shaft (Continued)

Motor	Stage 1 & 2	Stage 3					
		3:1	4:1	5:1	7:1	9:1	10:1
Mini CIM	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000
CIM	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000

Motor	Stage 1 & 2	Stage 3					
		3:1	4:1	5:1	7:1	9:1	10:1
775pro	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000

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Table 8 – 3 Stage Max Gear Ratio w/CIM Motor Output Shaft

Motor	Stage 1 & 2	Stage 3					
		3:1	4:1	5:1	7:1	9:1	10:1
AM-9015	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
BB RS-550	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
BB RS-775	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
BAG Motor	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700

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Table 8 – 3 Stage Max Gear Ratio w/CIM Motor Output Shaft (Continued)

Motor	Stage 1 & 2	Stage 3					
		3:1	4:1	5:1	7:1	9:1	10:1
Mini CIM	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000
CIM	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
	50:1	150	200	250	350	450	500
	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000

Motor	Stage 1 & 2	Stage 3					
		3:1	4:1	5:1	7:1	9:1	10:1
775pro	9:1	27	36	45	63	81	90
	12:1	36	48	60	84	108	120
	15:1	45	60	75	105	135	150
	16:1	48	64	80	112	144	160
	20:1	60	80	100	140	180	200
	21:1	63	84	105	147	189	210
	25:1	75	100	125	175	225	250
	27:1	81	108	135	189	243	270
	28:1	84	112	140	196	252	280
	30:1	90	120	150	210	270	300
	35:1	105	140	175	245	315	350
	36:1	108	144	180	252	324	360
	40:1	120	160	200	280	360	400
	45:1	135	180	225	315	405	450
	49:1	147	196	245	343	441	490
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	63:1	189	252	315	441	567	630
	70:1	210	280	350	490	630	700
	81:1	243	324	405	567	729	810
	90:1	270	360	450	630	810	900
	100:1	300	400	500	700	900	1000

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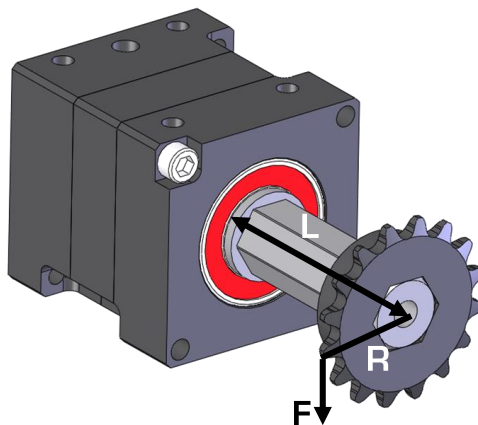
Combined Load Ratings Tables

The VersaPlanetary gearbox is designed to accommodate significant overhung loading with an unsupported shaft. However, the torque carrying capability significantly increases if the gear, sprocket, or pulley is placed close to the mounting face or the end of the shaft is supported with another bearing.

The VersaPlanetary gearbox may fail in one of two different modes: (1) output shaft yield stress failure or (2) 7:1, 9:1, or 10:1 carrier plate ultimate stress failure. However, improper lubrication combined with typical FRC practice robot driving time would also result in eventual gear failure. Refer to the “VersaPlanetary User’s Guide” for more information on proper maintenance.

Failure mode #2 (carrier plate failure) is not dependent upon the overhung loading and is solely determined by Table 9. However, all other failure modes listed in Table 9 are beam yield failures and that depend on both torsional failure and beam bending failure.

Failure mode #1 depends upon distance from the mounting face, gear/sprocket diameter, and torque load. Users should reference Table 9 and the below charts to determine the maximum allowable loading for your design.



Failure Mode	N-m	ft-lbs
1/2" Hex Shaft Yield Stress	157	116
1/2" Round Shaft Yield Stress	130	96
3/8" Hex Shaft Yield Stress	57	42
CIM Motor Shaft Yield Stress	29	21
7:1, 9:1, 10:1 Carrier Plate Yield Stress	100	74

Table 9 – VersaPlanetary Output Torque Limits (Pure Torsion)

